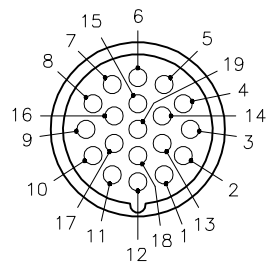


FEMALE END VIEW



- 1 = VIOLET
 2 = RED
 3 = GRAY
 4 = RED/BLUE
 5 = GREEN
 6 = BLUE
 7 = GRAY/PINK
 8 = WHITE/GREEN
 9 = WHITE/YELLOW
 10 = WHITE/GRAY
 11 = BLACK
 12 = GREEN/YELLOW
 13 = YELLOW/BROWN
 14 = BROWN/GREEN
 15 = WHITE
 16 = YELLOW
 17 = PINK
 18 = GRAY/BROWN
 19 = BROWN

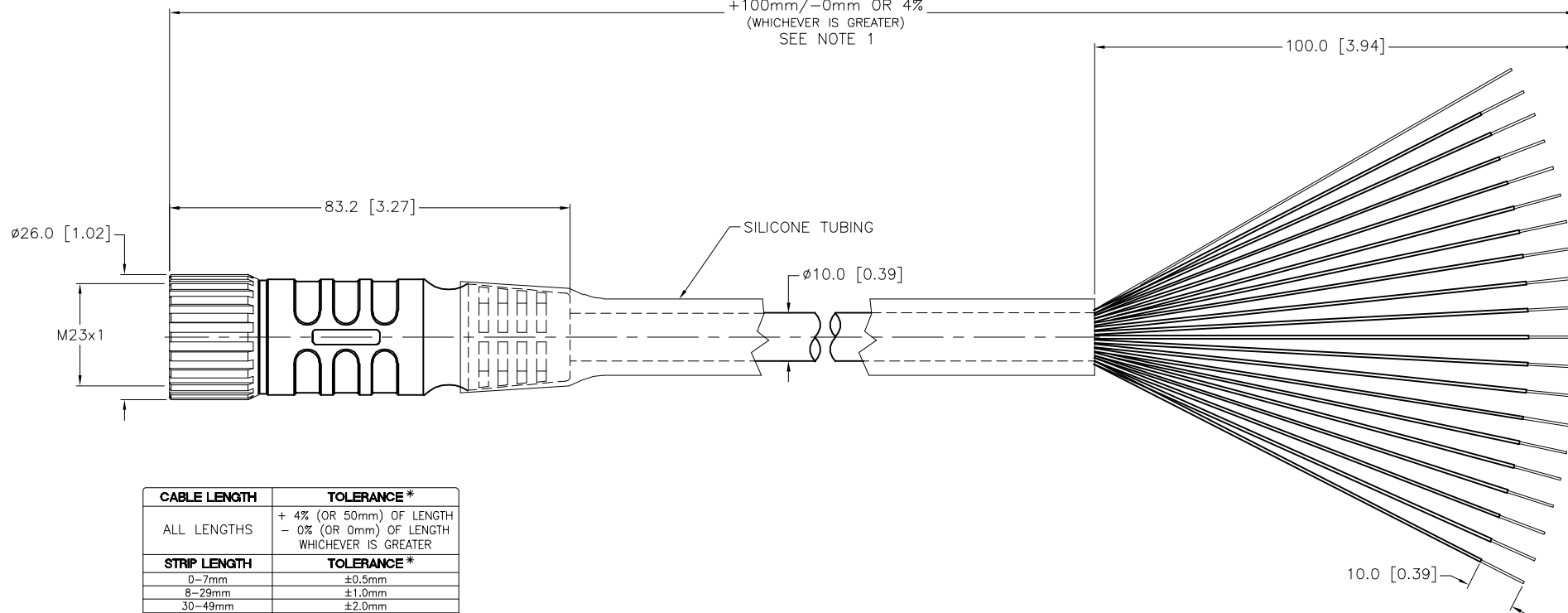


M23 connector

SPECIFICATIONS

CONTACT CARRIER MATERIAL	NYLON or PBT
MOLDED HEAD MATERIAL/COLOR	TPU/BLACK
CONTACT MATERIAL/PLATING	BRASS/GOLD
COUPLING NUT MATERIAL/PLATING	BRASS/NICKEL
RATED CURRENT [A]	9.0 A (PINS 6,12,19), 2.0 A (ALL OTHERS)
RATED VOLTAGE [V]	150 V
OUTER JACKET MATERIAL/COLOR	PVC/YELLOW
CONDUCTOR INSULATION MATERIAL	PVC
NUMBER OF CONDUCTORS [AWG]	3x18 AWG, 16x22 AWG
DRAIN/SHIELD	20 AWG/ALUM.-POLYESTER FOIL
TEMPERATURE RANGE	-40°C to +105°C (-40°F to +221°F)
PROTECTION CLASS	IEC IP67

* METERS
 +100mm/-0mm OR 4%
 (WHICHEVER IS GREATER)
 SEE NOTE 1



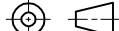
CABLE LENGTH	TOLERANCE *
ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER
STRIP LENGTH	TOLERANCE *
0-7mm	±0.5mm
8-29mm	±1.0mm
30-49mm	±2.0mm
50-69mm	±3.0mm
70-100mm	±4.0mm
OVER 100mm	±5.0mm

* UNLESS OTHERWISE SPECIFIED

NOTES:

1. "*" INDICATES CABLE LENGTH IN METERS. CONTACT TURCK TO ORDER SPECIFIC LENGTHS.
2. "/S1077" DESIGNATES SILICONE TUBING PLACED OVER CABLE JACKET. TUBING TO BE ASSEMBLED OVER CABLE JACKET PRIOR TO SOLDERING/CRIMPING ENDS & MAXIMUM LENGTH OF 4 METERS; MINIMUM LENGTH OF 0.5 METERS ON EXTENSIONS.

SOURCE DRAWING - FOR REFERENCE ONLY

RELATED DOCUMENTS 1. 2. 3. 4.	3RD ANGLE PROJECTION			THIS DRAWING IS CONFIDENTIAL AND THE PROPERTY OF TURCK INC. USE OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION IS PROHIBITED.			3000 CAMPUS DRIVE MINNEAPOLIS, MN 55441 1-800-544-7769 (763) 553-7300 (763) 553-0708 fax www.turck.us	
MATERIAL	ALL DIMENSIONS DISPLAYED ON THIS DRAWING ARE FOR REFERENCE ONLY	DRFT	TV	DATE	04/08/16	DESCRIPTION CKM 19-19-*/S1077		
SEE SPECIFICATIONS		APVD		SCALE	1=1.3			
FINISH		CONTACT TURCK FOR MORE INFORMATION	UNIT OF MEASUREMENT MILLIMETER [INCH]			IDENTIFICATION NO.		REV A
SEE SPECIFICATIONS			DO NOT SCALE THIS DRAWING					
		FILE: 777037321				SHEET 1 OF 1		

A	DRAWING RELEASE	TV	05/02/16	
REV	DESCRIPTION	BY	DATE	ECO. NO.